

Work Order ID 90919

Wednesday, October 17, 2012 2:34:42 PM

90919

Page 1

Item ID: PB67-43001-211

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Square Tube

Stop *NS2*

Start Date: 9/28/2012 Start Qty: 36.00

36

Cust Item ID:

Required Date: 10/5/2012 Req'd Qty: 36.00

36

Customer:

Reference:

Approvals: Process Plan: *mf*

Date: *12-10-22*

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
B67-43001	C

100	Small Fab	0.00							
100									
Small Fab	Memo	0.00							
Small Fab	1- cut to length as per dwg 2- make a chamfer on both ends of tube as per dwg 3- deburr								

48 *φ* *Ac* *12/11/19*

110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.00							
Quality Control									

DAS
15
9-23
12/1/20

48
com

120	Identify as per dwg & Stock Location: <i>446 B</i>	0.00							
120									
Packaging	Memo	0.00							
Packaging									

12/14/20 *(48)*

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Accept

N900040100Setup Start ***NS1***

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Stop ***NS2***

Start Date: 9/28/2012 Start Qty: 36.00

36

Cust Item ID:

Required Date: 10/5/2012 Req'd Qty: 36.00

36

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/11/22 JF
MF
12-11-21

Picklist Print

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Page 1

Work Order ID: 90919

Parent Item: PB67-43001-211

Start Date: 9/28/2012

Required Date: 10/5/2012

Parent Item Name: Square Tube

Start Qty: 36.00

Required Qty: 36.00

Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec

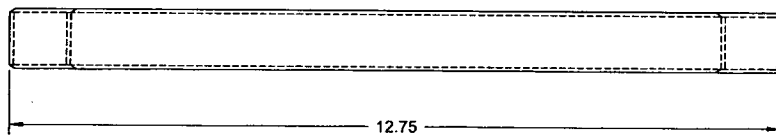
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6TS1.000W.065 6061T6 SQ TUBE 1.00 x 1.00 X 0.065w	120W	Purchased	No			100	f	0.0000	1.0625	40.263158	Ae	12/11/19	

DA
22
12.10.23

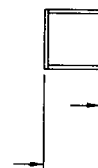
11123552 → 53.6842107



0.06 X 45° CHAMFER
4 PL

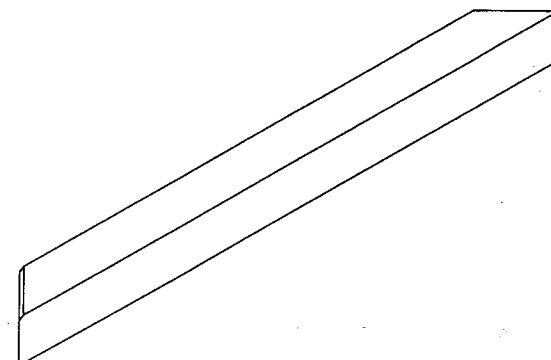


B67-43001-211 SQUARE TUBE



0.065
TYP, REF

1.00
TYP, REF



90919

RELEASED
2009-09-24
MP

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) SQUARE TUBING
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
REF. DART SPEC. M6061T6TS1.000W0.065
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.10 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 17 OF PREMIER AVIATION DRAWING NO. B67-43001. REASON: SEE PAR#09-011.		MB	09.02.19
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AS			
CHECKED	AS			
MFG. APPR.	AS			
APPROVED	MP			
DE APPR.	N/A	SQUARE TUBE		
DATE	09.02.19	COPYRIGHT © 1995 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		